

## Fixed panel instruction on a Lift and Slide Patio door

Norwood has assembled most the Lift and Slide Patio door system in the plant before shipping however, because of the size and weight of the completed unit the fixed panels have been shipped loose.

- Lift the left panel in place and push it all the way to the left side of the frame
- With the screws provided fasten the bottom panel in place through the predrilled holes in the oak strip at the bottom of the door panel. Picture 1



Picture 1

- To secure the top of the panel insert a screw on an angle in the predrilled hole at the top of the panel. See Picture 2



Picture 2

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- Silicone the gap at the front edge of the fixed panel and secure the oak block as seen in picture 3



Picture 3

- Place the foam pad over the oak block installed in the previous step. Picture 4.



Picture 4

- Install the inner lock as shown in picture 5. Before installing ensure that silicone is applied under the inner-lock and on the edge where it meets the panel.

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Picture 5

- Install the wood bumper in the predrilled holes on the jamb side of the panel, secure the panel using the screws provided. See pictures 6 & 7



Picture 6



Picture 7

**Repeat the above steps on the opposite on the remaining door panel.**

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- Install the head filler in the head jamb, secure using the screws provided.  
Picture 8



Picture 8