



Patio door fixed panel replacement (for old style)

Removing the operating Patio door panel:

Removing the panels:

1. Before you begin, please examine the sealed units carefully to make sure they are not damaged and measure them to make sure they are the right size.
2. Remove the operating panel:
 - Open operating half way.
 - Left panel up into the head track.
 - Pull out on the bottom of the sash to clear the bottom track. (Figure 2.)
3. The fixed sash is screwed in place and can not be removed.

Please note: This sash will be heavy and two people should be used to remove it.

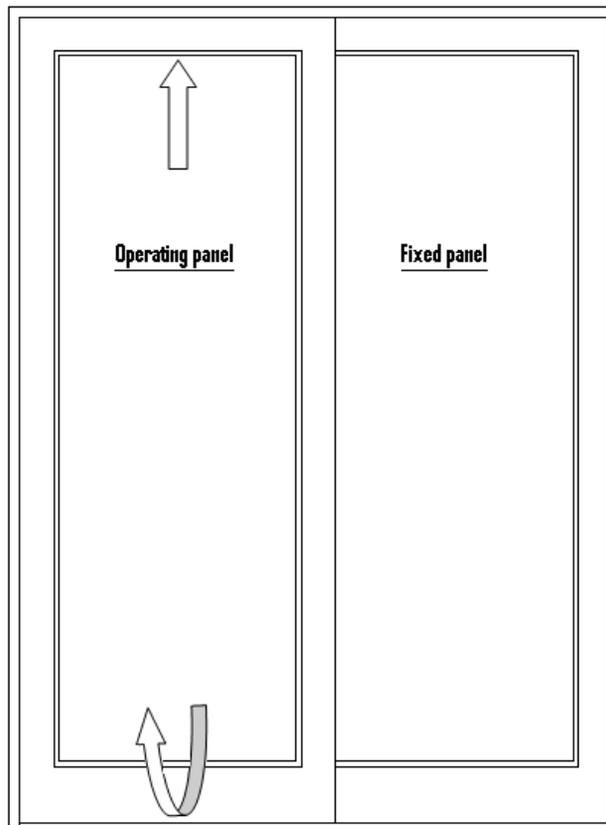


Figure 1

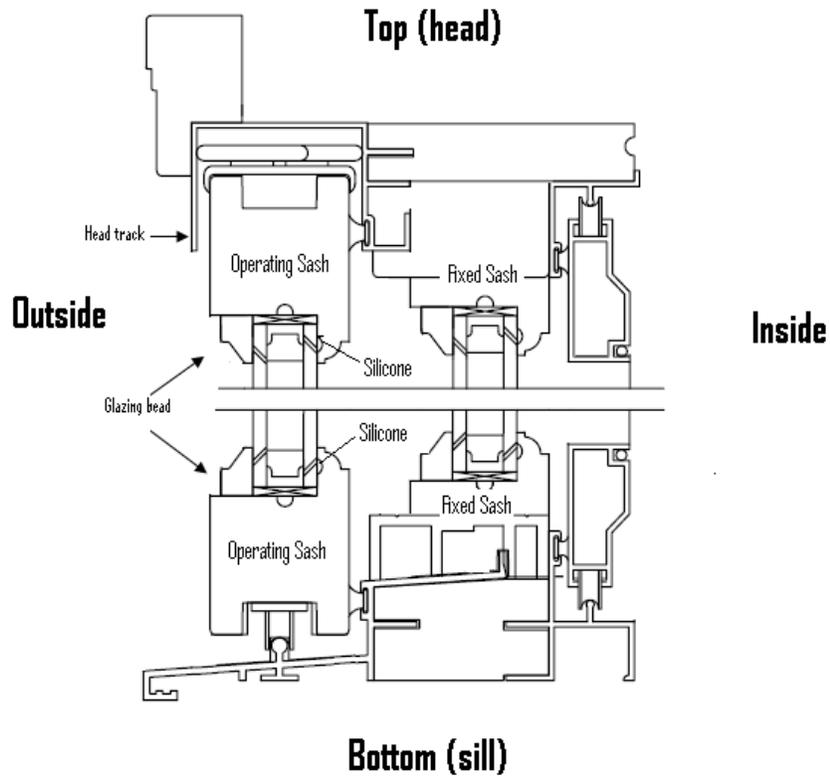


Figure 2

Removing fixed panel:

1. Once the operating panel is removed remove the head filler shown in figure 3.

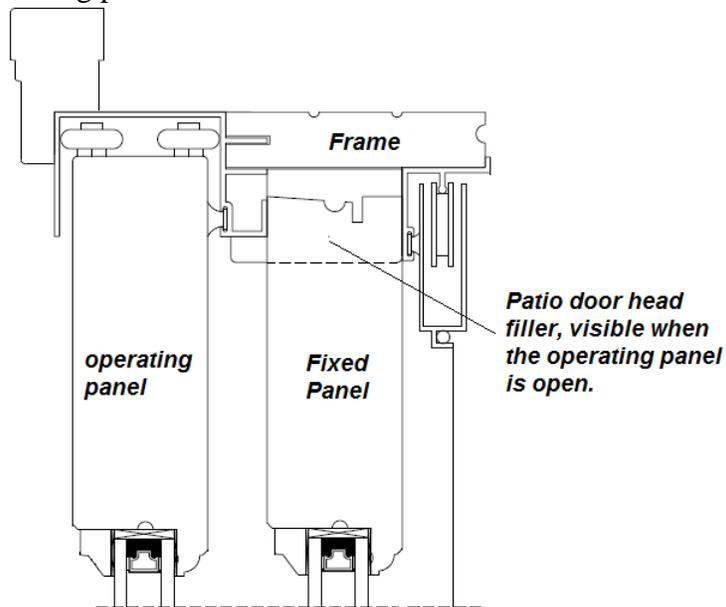


Figure 3.

2. Remove the sill crown shown in figure 4.

Note: the sill crown will have silicone holding it in place, use a putty knife or long bladed utility knife to assist in its removal.

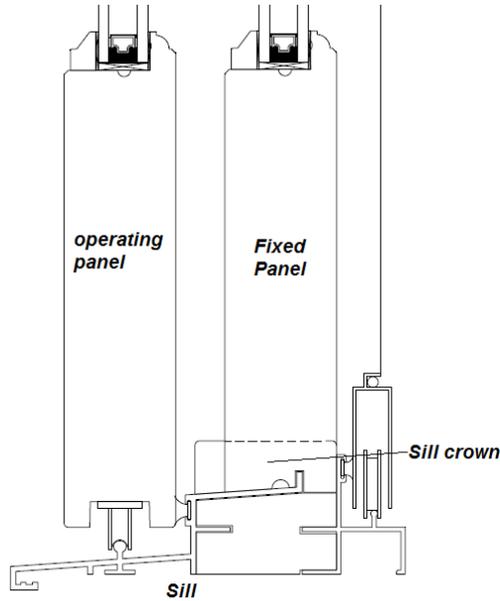


Figure 4.

3. The fixed panel is held in place using a combination of screws and silicone. The screws are on the jamb side of the frame only, see figure 5. The screws were installed during production to hold it in place for shipping. To remove the panel by pull on the panel away from the frame. If this method does not work you may have to cut along the sash stile, Figure 6. On the jamb side and chisel away the remaining wood once the sash is removed.

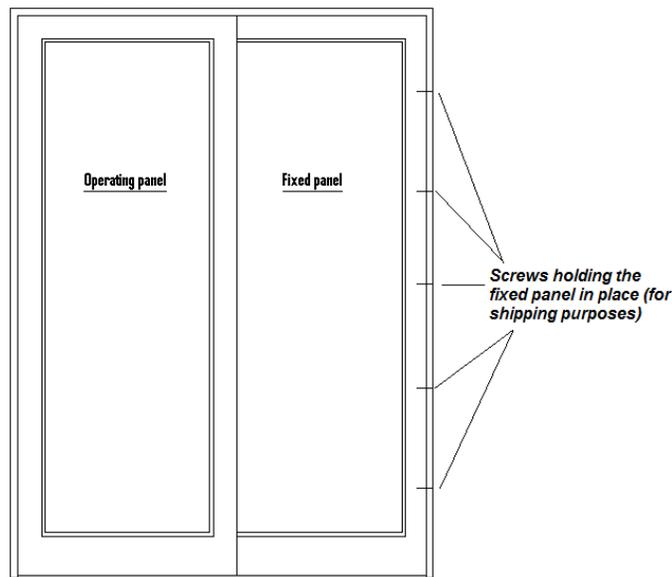


Figure 5.

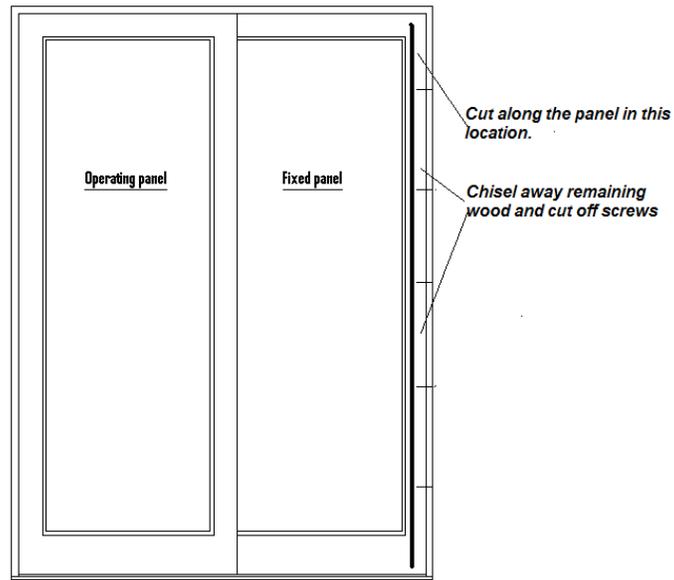


Figure 6.

Installing the fixed sash:

1. Using an exterior grade silicone apply 2 beads of silicon (3/8" bead) in the fixed cavity on the jamb.
2. Insert the new fixed panel in place and push into the cavity,
3. Reapply the head filler
4. Reapply the sill crown.
5. Install the operating panel.