

Patio door sealed unit replacement

Removing the panels:

1. Before you begin, please examine the sealed units carefully to make sure they are not damaged and measure them to make sure they are the right size.
2. Remove the operating panel:
 - Open operating half way.
 - Left panel up into the head track.
 - Pull out on the bottom of the sash to clear the bottom track. (Figure 2.)
3. The fixed sash is screwed in place and can not be removed.

Please note: This sash will be heavy and two people should be used to remove it.

Removing existing sealed unit:

1. Remove glazing bead from sealed units. (figure 2)

Note: The operating panel can be leaned next to a wall or laid flat across work benches for this operation but the fixed panel will have to be done in place.

2. From the interior, using a long blade utility knife cut the silicone under the. (Figure 2).

Note: Care must me taken not to break existing glazing beads if they are to be reused.

3. Once the glazing beads have been removed and the silicone cut push the sealed unit out. Save the black glazing shims that are around the old sealed unit, they will be needed when installing the new sealed unit.
4. After the sealed units are removed, remove the debris, old silicone and paint any scuffing that have occurred.

Installing new sealed units:

1. Before putting the new sealed units in place using a good quality exterior silicone, place a 1/8" bead of silicone around the interior of the sash lip. (Figure 2)
2. Place 2 or 3 (same position and number as were removed) of the glazing shims that were saved from the old sealed unit on the bottom of the sash where the sealed unit will set.
3. Left the sealed unit in place.
4. Place the glazing shims in place to center the sealed unit in the opening.
5. Reinstall the glazing beads and patch nail holes and paint with touch up paint.
6. Replace operating sash by reversing the process of removing it.

NORWOOD

NEVER ORDINARY

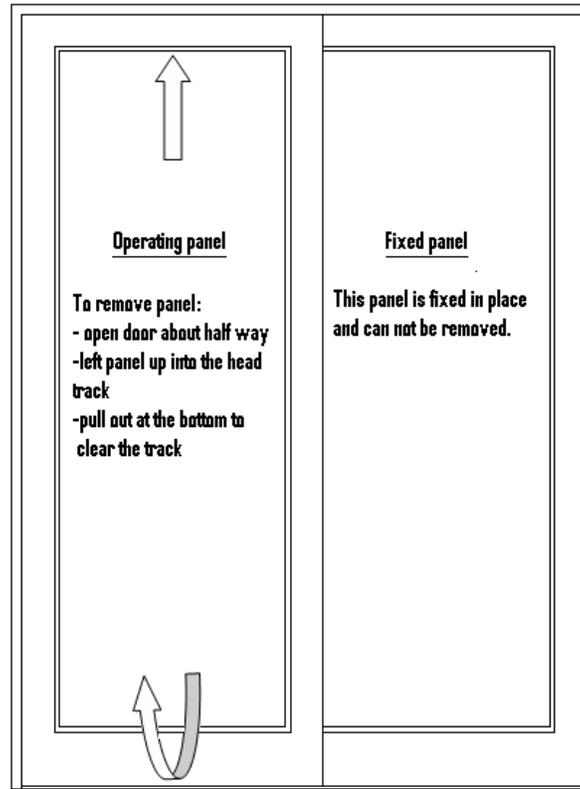


Figure 1

NORWOOD

NEVER ORDINARY

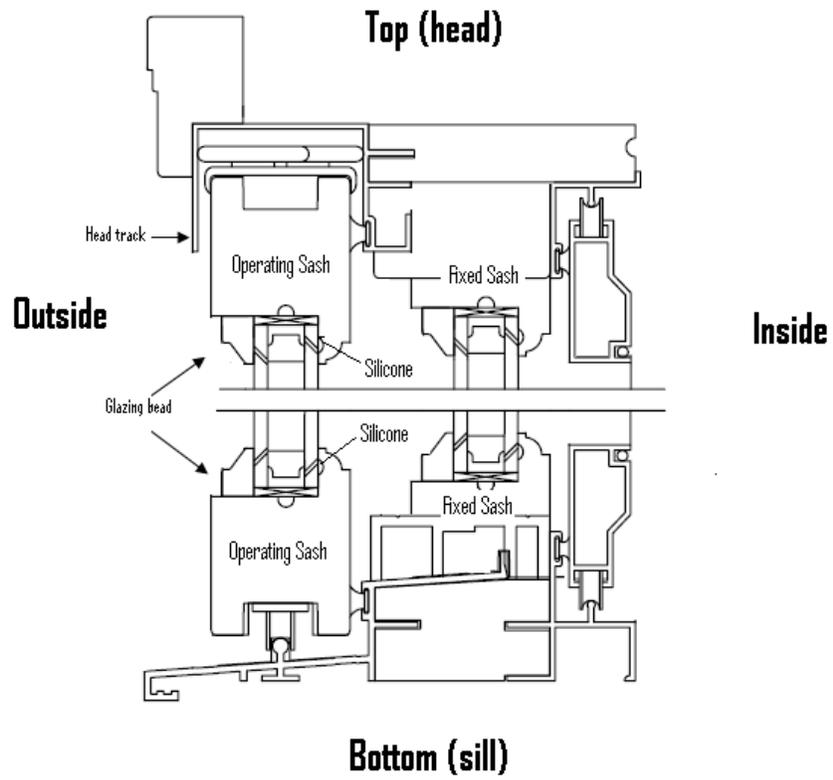


Figure 2